

Garant**ER clamping nut for HiRunER collet chucks, for ER: 25****Order data**

Order number	309617 25
GTIN	4045197771759
Item class	31Z

Description**Version:**

Thread and taper ground in a single setup for highest concentricity.

Surface smoothly coated, ball-bearing mounted. Low coefficient of friction, high clamping forces.

With slots.**Suitable for:**

HiRunER precision ER collet chuck No. 300642; 300643; 300647; 302839; 302843; 302844; 305523; 305524; 305532.

Optional extras:

Hook wrench No. 628400, or torque wrench No. 309749 or No. 628520.

Note:

Collet chuck and clamping nut are balanced separately!

Technical description

Overall length L	24 mm
maximum tightening torque	101 Nm
for ER	25 mm

Thread	M34×1.5
External Ø D	44 mm
Standard	DIN 6499 D
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Type of product	Clamping nut